

# Collision Repair Information Bulletin

## FOR THE COLLISION REPAIR PROFESSIONAL

<b>TITLE:</b>	Unibody & Body on Frame Component Sectioning	
<b>SECTION:</b>	Exterior	Bulletin #155
<b>APPLICABLE VEHICLES:</b>	All Toyota, Lexus, Scion	
<b>DATE:</b>	Revised February 2023	

### Revision History

September 2013

February 2023: Document formatting and removal of CRIB references.

### Approved Weld-On Component Replacement Procedures

Weld-on component replacement procedures, including cut and join locations, welding specifications, illustrations, and instructions can be found in model-specific Repair Manuals for Collision Damage. Specifications provided are for new undamaged OE service parts.

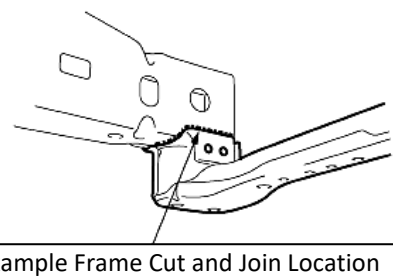
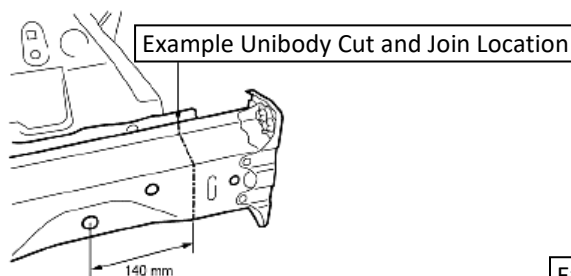
### Precaution

In the case where an OE weld-on service component is available, but installation specifications are not published, install the component at OE seams with Squeeze-Type Resistant Spot and/or Gas Metal Arc /Metal Inert Gas Welding methods.

### Component Sectioning Procedures

Body Sectioning with salvage components is not an approved repair procedure.

Frame Sectioning is considered partial replacement of a frame rail or component, which is not an approved repair procedure on Toyota and Lexus full frame vehicles.



For more information on this and other important collision repair topics visit the Toyota Technical Information System (TIS)